



## Engineering Specification

Customer :  
Product : Touch Panel (Non Glare)  
Model : TR4-084F-07-A (80FA-2110-84072)  
Mode : Four-Wire Analog Resistive Series  
Version : E/S 01-01  
Date : Dec-13-2005

Customer Sample Approval
Date of Signature : _____

Approved	Reviewed	Prepared

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# SPK ELECTRONICS CO., LTD.

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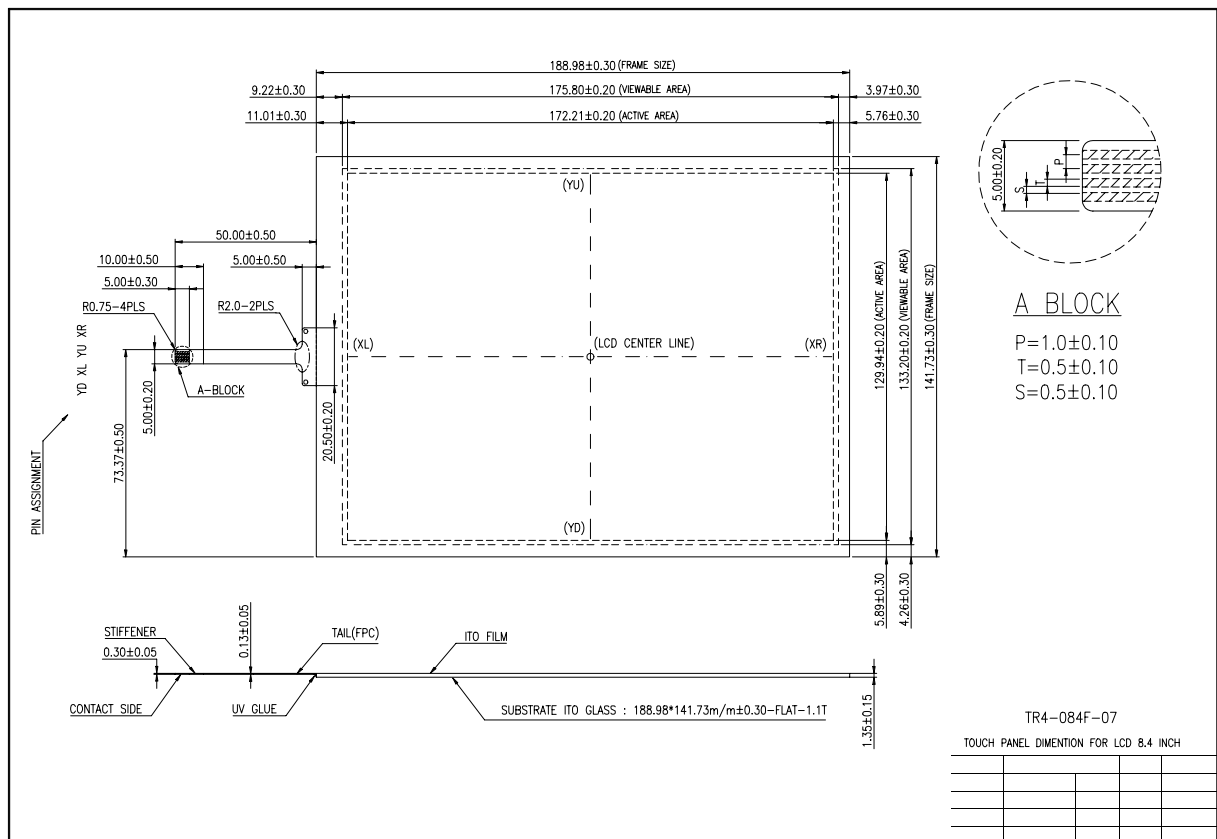
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## 1. FEATURES

Type	Four-Wire Analog Resistive Touch Panel		
Structure	Material	Thickness	Type
	ITO/PET	188um	Non-Glare
	ITO/GLASS	1.1mm	Normal type
Input Mode	Stylus or Finger		
Connector	FPC		
Item	Specification (unit in mm except as noted)		
(1)	Frame Size	188.98±0.30 x 141.73±0.30	
(2)	View Area	175.80±0.20 x 133.20±0.20	
(3)	Active Area	172.21±0.20 x 129.94±0.20	
(4)	Total Thickness	1.35±0.15	
(5)	Tail Length	50.00±1.00	

## 2. DIMENSIONS

[Engineering Drawing]



**3. ENVIRONMENTAL CHARACTERISTICS**

Status		Temperature
(1)	Operation	-10~60°C
(2)	Storage	-20~70°C

*Note: The environment is of normal atmosphere pressure.*

**4. OPTICAL CHARACTERISTICS**

Item		Specification
(1)	Transparency	$\geq 78\%$ @wave length 550nm

*Note1: Transparency is measured by using BYK-Gardner instrument.*

*Note2: Test method-satisfy (2) of item 10.*

**5. ELECTRICAL CHARACTERISTICS**

Item		Specification
(1)	Terminal Resistance	Up:300~1000Ω , Down:300~700Ω
(2)	Linearity	$\leq 1.5\%$ (Test method reference Item 9)
(3)	Operation Voltage	5VDC
(4)	Chattering	$\leq 30\text{ms}$
(5)	Insulation	$\geq 20\text{M}\Omega / 25\text{V(DC)}$
(6)	Endurance	No arcing damage at DC 25V/60sec.
(7)	Operative Resistance	$\leq 2\text{K}\Omega$

## 6. MECHANICAL CHARACTERISTICS

	Item	Condition	Specification
(1)	Activation Force	Stylus R0.8	Avg: 5~50g
(2)	Impact	Φ22.0mm Steel Ball/45g Height = 30cm	1 time, no damage (Impact at center area)
(3)	Static Load	15kg at Φ 20mm area for 30 Sec	Satisfy (1), (2), (5) of item 5 and (1) of item 6
(4)	Hardness	3H pencil, pressure 1n/45°(JIS K5400)	≧ 3H
(5)	Tail Peeling	800g/cm by 90 degree	Satisfy (1) of item 5
(6)	Tail Bending	10 times by radius R:1mm 500g left & right 135 degree	Satisfy (1) of item 5

## 7. RELIABILITY

	Item	Condition	Specification
(1)	Constant Temperature / Humidity	60°C /90%RH ,120 hrs and normalized for 4 hrs	Satisfy (1), of item 4; (1), (2), (5) of item 5; (1) of item 6
(2)	Heat Cycle	70°C /120 hrs and normalized for 4 hrs	Same as above
(3)	Cold Cycle	-10~60°C /120 hrs and normalized for 4 hrs	Same as above
(4)	Thermal Cycle	-20~70°C (0.5hr each), 10 Cycles (within 24 hr) and normalized for 4 hrs	Same as above

## 8. DURABILITY

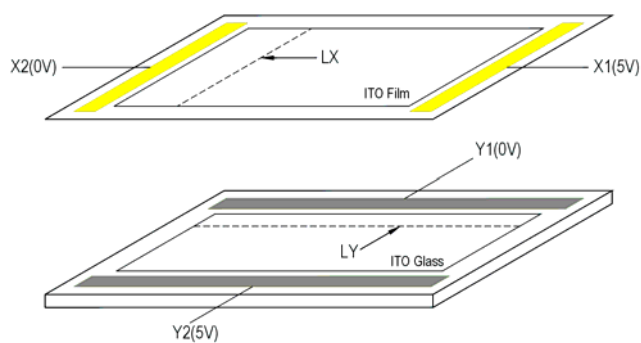
	Item	Condition	Specification
(1)	Finger Touch	1,000,000 times, R8, Silicon Rubber, (Please refer to Appendix II)	Satisfy(1),(2),(5) of item 5
(2)	Pen Sliding	100,000 times, R0.8, Stylus, (Please refer to Appendix II.)	Satisfy(1), (2), (5) of item 5

**9. LINEARITY  
INSPECTION  
METHOD**

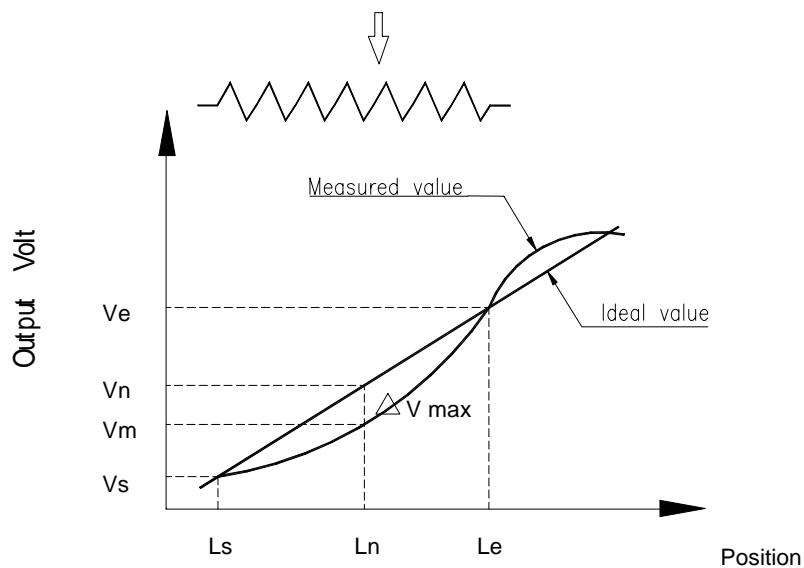
Voltage (DC 5V) is applied to X1 or Y2 and ground (0V) is applied to X2 or Y1.

Use stylus to draw straight lines (LX and LY) at 5 mm intervals within active area and detect the voltage at Y2 or X1.

Measure the voltage differences between X1 and X2 or Y1 and Y2.



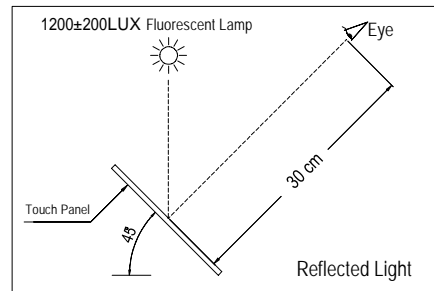
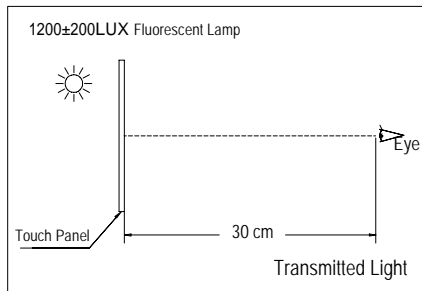
Con.



$$\text{Linearity} = \frac{\Delta V_{max}}{(V_e - V_s)} \times 100\%$$

## 10. APPEARANCE INSPECTIONS

- (1) The flaws and impurities are allowed outside of the viewing area except for those affecting electrical functions.
- (2) The inspection shall be performed by using one 1200±200LUX fluorescent lamp as back or side light. The panel shall be placed at 30cm away from eyes as shown below.



- (3) Glass flaw

Corner flaw		Please refer to Appendix I
Edge flaw		Please refer to Appendix I
Progressive flaw		Not allowed

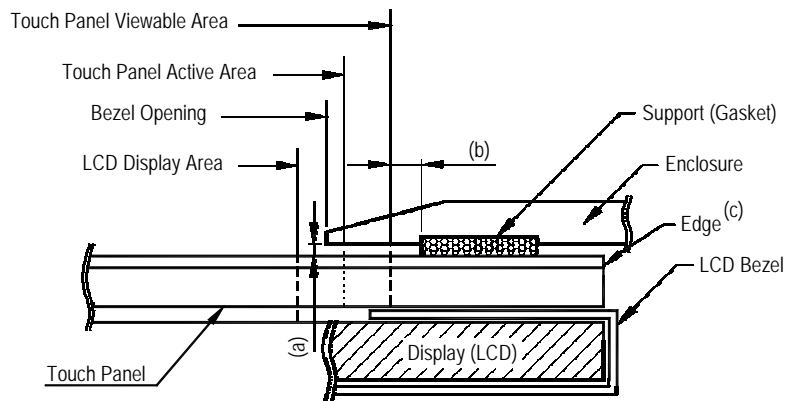
T=Glass Thickness



**11. ATTENTION FOR MOUNTING CONDITION**

- (1) The support which fixes the touch panel must be designed outside of Viewable Area.
- (2) To avoid accidental pressing on the touch panel, enclosure must be designed with enough gap<sup>(a)</sup> to panel surface.
- (3) Bezel must not touch<sup>(b)</sup> the Viewable Area.
- (4) We recommend elastic material to made support.
- (5) After mounting, avoid direct metal contact with edges<sup>(c)</sup> of the panel.

Co1



**12. WARRANTY**

With the exceptions listed below, all SPK’s products are guaranteed free of manufacturing defects for a period of up to one year. All defected products will be repaired or exchanged free of charge if determined to be the responsibility of SPK. SPK reserves the sole discretion in determining the causes and the responsibilities of any defects or damages. For details, please refer to SPK’s “Product Warrant Policy”.

List of Exceptions:

- 1. Damages caused by improper handling of clients, including and not limited to, during shipping or manufacturing processes.
- 2. Damages caused by disasters, either by natural causes or human factors, after the delivery of products.
- 3. Any repairs, modifications or disassembling of SPK’s products without prior notification to and the consent of SPK.

### 13. CAUTIONS

Storage	(1) Store packaged products at the temperature and humidity mentioned in the specifications with care. Do not expose products to direct sunlight or stress such as that caused by piling
Unpacking	(1) Check for the correct direction of the package before unpacking.
Handling	(1) Clean finger sacks or gloves and mask are required during handling to prevent finger-prints or stain on the products and damages to the products caused by sharp edges. (2) Do not handle the viewing area of the panel. (3) Do not handle the panel at the tail (connector) to prevent detachment of the tail to the panel.
Cleaning	(1) Clean and soft clothes with neutral detergent or with ethanol may be used for cleaning. (2) Do not use any chemical solvent, acidic or alkali solution. (3) Do not allow liquid from soaking into the joint of film and glass that may result in peeling or malfunctioning.
Installing and Assembling	(1) Excessive force or strain to the panel or the tail is prohibited. (2) Provide a clearance of at least 0.3mm between panel and display module. (3) The panel is designed with air groove. Insulation and cushioning pads should be designed around the edges of the panel to prevent liquid penetration or dust gathering.
Operating	(1) Operate with a stylus (tip R0.8 or over), or with a finger without applying excessive load. Sharp edged or hard articles are prohibited. (2) The gathering of dew in the panel may occur with abrupt temperature or humidity changes. A stable environment condition is recommended.
Others	(1) Keep the surface clean. No adhesives should be applied. (2) Avoid high voltage and static charge. (3) SPK reserves the right to substitute materials with the same grade and specification.

***It is absolutely forbidden to draw lines along with the edge of the housing because the extreme force will damage the upper layer and cause the failure of the touch panel.***



### 14. APPENDICES

Appendix I	Appearance Specifications
Appendix II	Durability Test Method
Appendix III	Cautions for Product Handling
Appendix IV	Packing Method

# Appearance Specifications

Defect Name	Criteria	Judgment
Particle	$D \leq 0.25$	OK
	$0.25 < D \leq 0.3$	Each Area <sup>(3)</sup> 3, Total 5, OK
	$D > 0.3$	NG
Blur Stain and Interference Pattern	$D \leq 0.25$	OK
	$0.25 < D \leq 0.3$	Each Area <sup>(3)</sup> 3, Total 5, OK
	$D > 0.3$	NG
Linear Object	$W \leq 0.05$ and $L \leq 12$	OK
	$0.05 < W \leq 0.1$ and $L \leq 12$	Total 3, follow Condition 1, OK
	$W > 0.1$ and $L > 12$	NG
Scratch	$W \leq 0.05$ and $L \leq 12$	OK
	$0.05 < W \leq 0.1$ and $L \leq 12$	Total 5, follow Condition 1, OK
	$W > 0.1$ and $L > 12$	NG
Damage to Glass A: corner flaw B: Edge flaw	$X \leq 2, Y \leq 2, Z \leq 1/3T$ Please refer to the figures in page 8	Total 2, OK Damages with possible worsening are not allowed
<p><b>Condition 1:</b> Distance between defects should not be less than 20mm.</p> <p><b>Note 1:</b> Particle, Stain or Linear Object that can be clean out easily within 3 times is disregarded.</p>		

Item	Name of Defect	Definition
1	Dimension	D: Average Diameter; W: Width; L: Length; T: Glass Thickness
2	Inspection Area	According to engineering drawing, Viewable Area is the Inspection Area. Any
3	Each Area	One of the areas of T/P Viewable Area divided into 9 (3 by 3) equal areas.
4	Stain	No clear outline, not easy to identify with eyes, but able to clean out by wiping.
5	Interference Pattern	No clear outline, not easy to identify with eyes and unable to clean out by wiping.

[Appendix II]

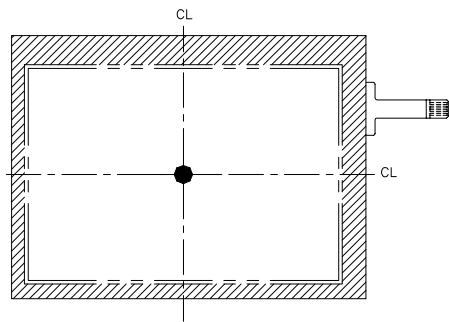
## Durability Testing Method

1. Finger Touch:

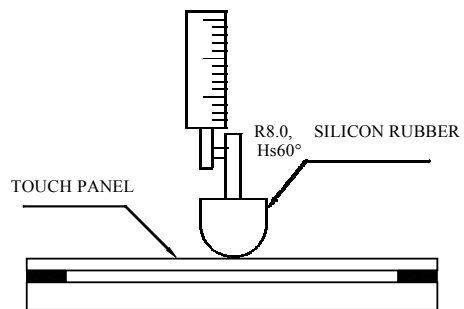
Test Position: Center of Active Area (Fig. 1)

Test pen: R8.0 Silicon Rubber (Fig. 2)

Test Method: Knock at the same location.



[Fig. 1]



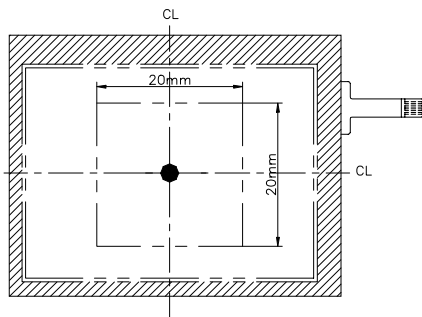
[Fig. 2]

2. Pen Sliding:

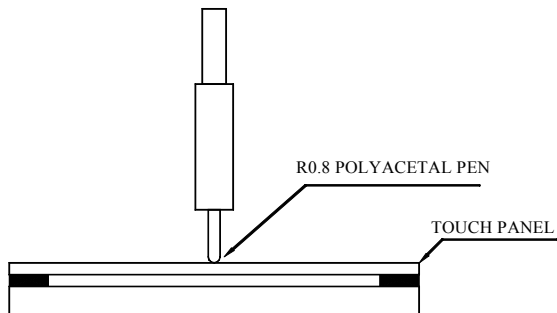
Test Position: Center of Active Area 20mm×20mm (Fig. 3)

Test Pen: R0.8 polyacetal Stylus (Fig. 4)

Test Method: Draw lines at the same location.



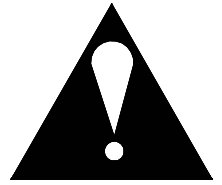
[Fig. 3]



[Fig. 4]

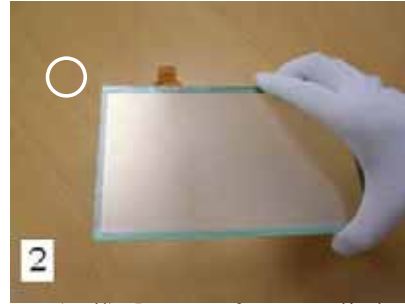
## [Appendix III]

## Cautions for Product Handling

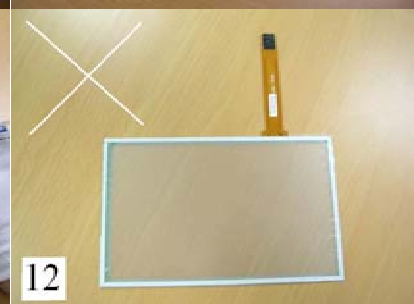
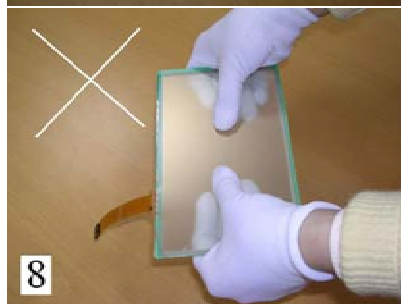
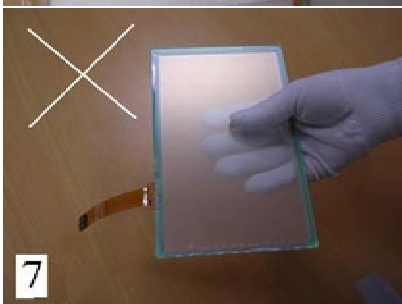
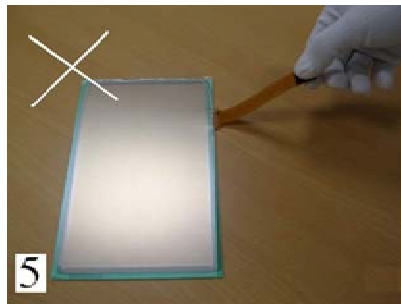
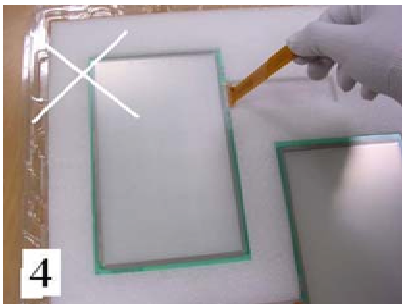


Note: To prevent malfunction as a result of improper handling of touch panel product, please make sure that the following instructions are followed:

- 1、Wear gloves at all time upon handling touch panel ,and hold touch panel only at the edge of the panel.
- 2、Use only the standard polyacetal rod pen (with a radius of 0.8 at the end of the rod) for product testing.  
(Fig: 1,2,3)

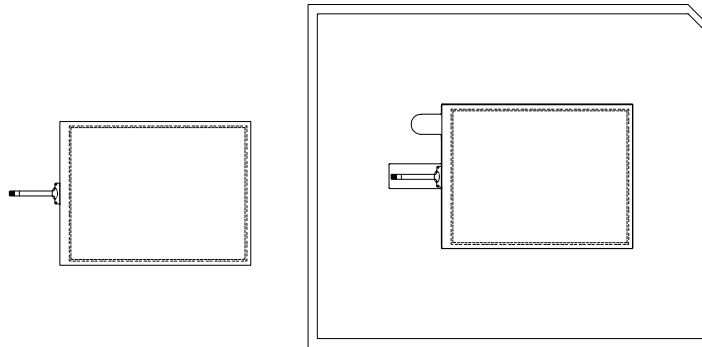


- 3、Do not lift touch panel via the connector (Tail). [Excess force applied on the Tail may cause displacement of the connector or cracks at the base of the panel.] (Fig: 4,5,6)
- 4、Do not handle the touch panel via the surface of the panel. [Excess force applied on the touch panel may crack the glass layer of the touch panel.] (Fig: 7,8)
- 5、Do not pile up touch panels together or place heavy substance on the touch panel. [Excess stress on the touch panel may scratch the surface of the touch panel, or crack the touch panel.] (Fig:9,10)
- 6、Do not touch the surface of the touch panel via sharp objects. [Sharp objects may cause scratch on the surface of the touch panel.] (Fig: 11)
- 7、Do not place the face of the film on the table or any other surface. [Various objects on the table may scratch the surface of the touch panel.] (Fig: 12)

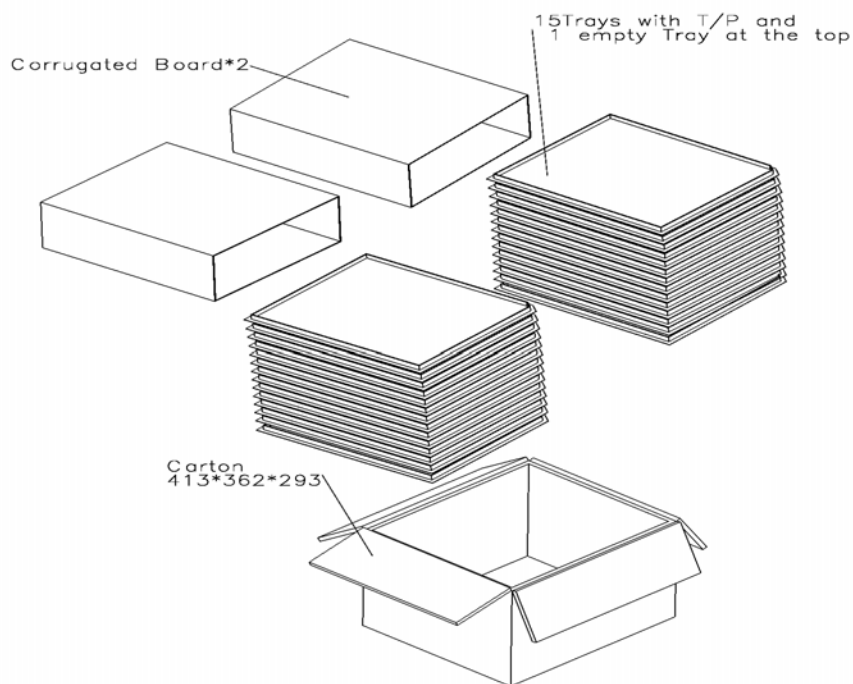


[Appendix IV]

## Packing Method



1 Pcs of T/P per Tray



Packing Qty: 30pcs per carton